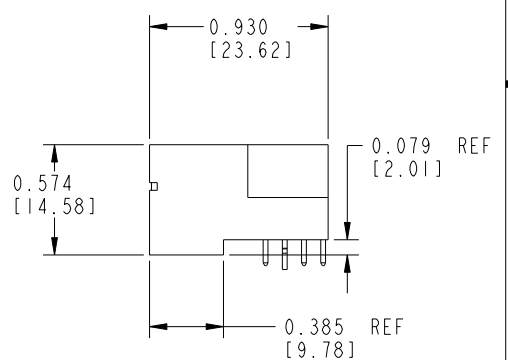
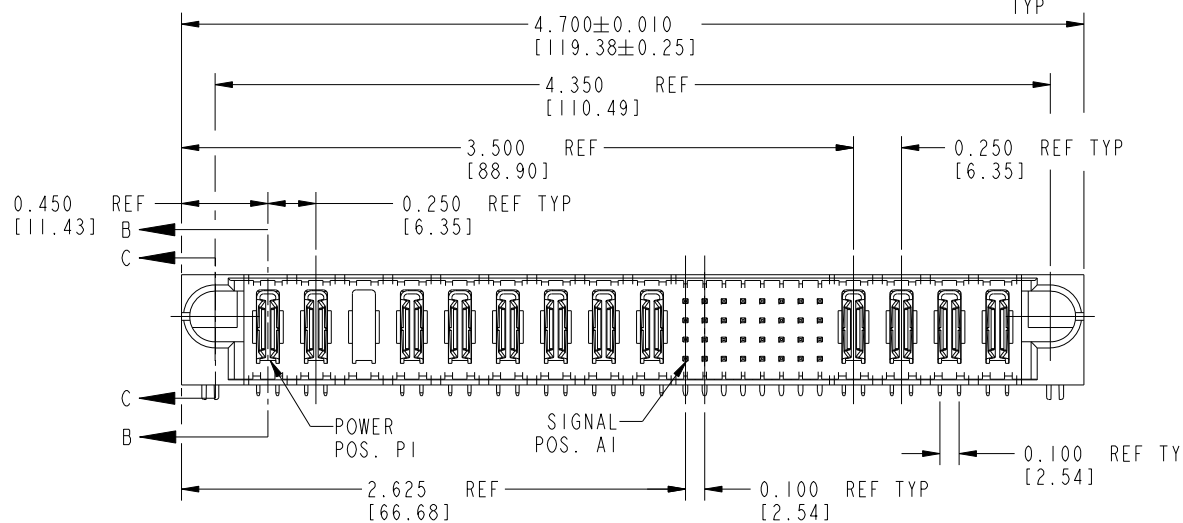
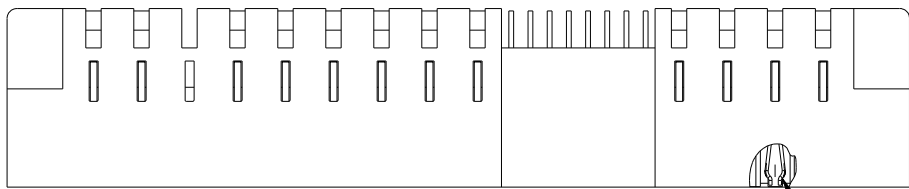
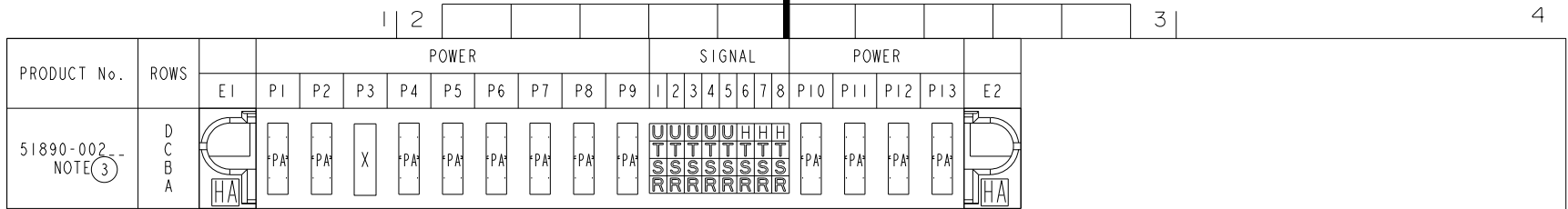


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CODE	DIM "M" ±0.010 [0.25]	CONTACT TYPE
H	0.220 [5.59]	SIGNAL
R	0.270 [6.86]	SIGNAL
S	0.270 [6.86]	SIGNAL
T	0.270 [6.86]	SIGNAL
U	0.270 [6.86]	SIGNAL
PA	N/A [N/A]	POWER
HA	N/A [N/A]	HOLD-DOWN
X	OMITTED	

NOTE 1				tolerances unless otherwise specified		CUSTOMER COPY	
ltr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	projection	
A	V10871	JWS	02-08-01		.XXX±.005/0.XX±0.13	INCH / MM	
B	V03-0571	TAB	05/27/03	angles	.XXX±.002/0.XXX±0.051	scale 1:1	
C	DG05-0064	SW	04/05/05		0°±2°		
D	DG05-0203	SW	11/03/05	dr	J. SHAFFER 02-08-01	product family PwrBlade code 213	
E	DG08-0251	W D	09/16/08	engr	J. DODDS 02-08-01	size dwg no 51890-002 SHEET 1 OF 4	
				chr	J. DODDS 02-08-01		
				appd	J. DODDS 02-08-01		
sheet index	revision sheet	E 1	E 2	E 3	E 4		



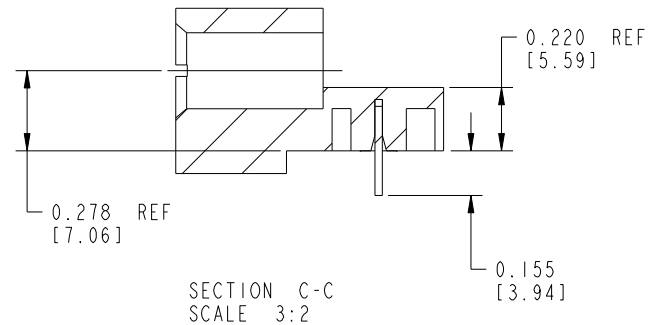
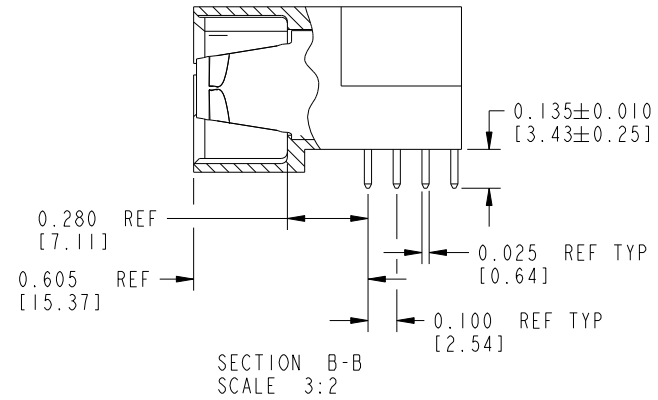
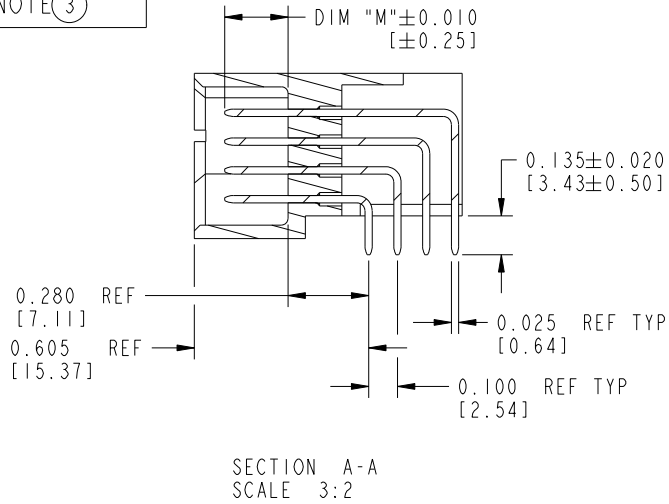
www.fciconnect.com	
title 9P + 32S + 4P RIGHT ANGLE SOLDER HEADER	
product family PwrBlade	code 213
size dwg no 51890-002	SHEET 1 OF 4

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PRODUCT NUMBER  
51890-002--  
NOTE ③



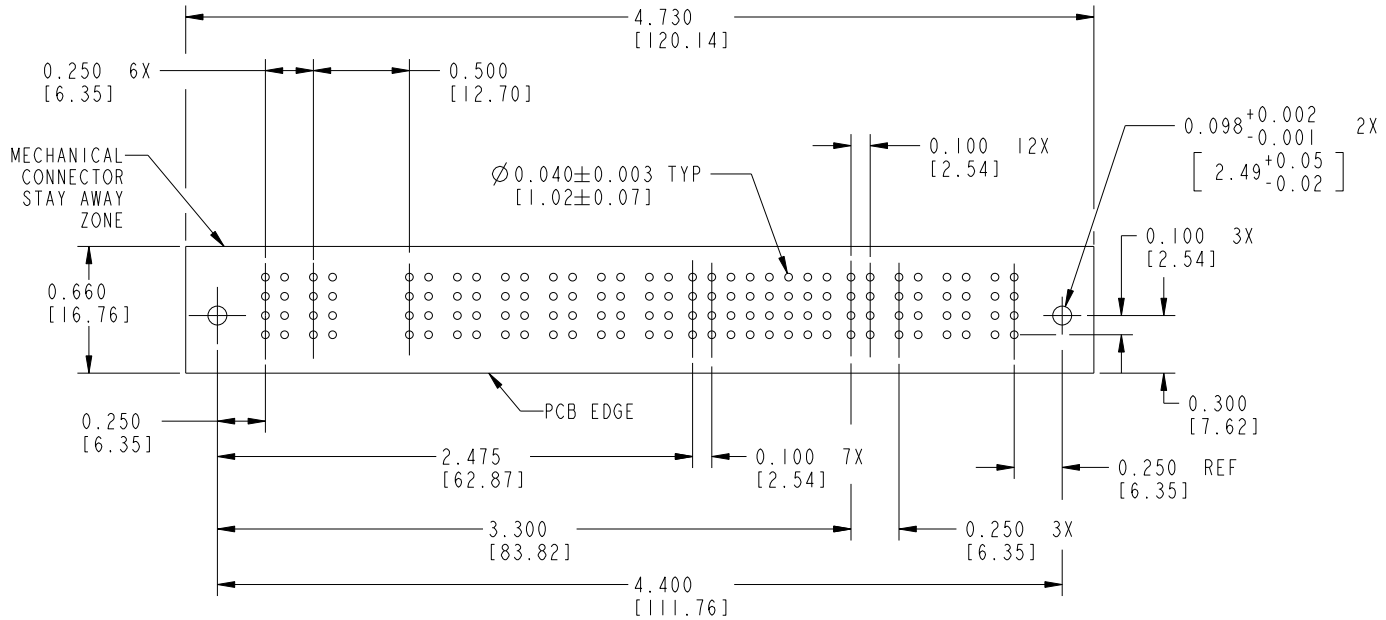
mat'l code		NOTE 1		tolerances unless otherwise specified		CUSTOMER COPY		www.fciconnect.com	
ltr	ecn no.	dr	date	linear	.XX ± .01 / 0.X ± 0.3	projection	title		
E					.XX ± .005 / 0.XX ± 0.13		9P + 32S + 4P		
				angles	.XXX ± .0020 / 0.XXX ± 0.051		RIGHT ANGLE SOLDER HEADER		
					0° ± 2°	 INCH / MM	product family		code
				dr	J. SHAFFER 02-08-01		PwrBlade		213
				engr	J. DODDS 02-08-01		size	dwg no	SHEET
				chr	J. DODDS 02-08-01		51890-002	2	
				appd	J. DODDS 02-08-01	scale	A		
sheet index	revision sheet								

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PRODUCT NUMBER  
51890-002--  
NOTE ③



RECOMMENDED PCB LAYOUT

NOTE 1				tolerances unless otherwise specified		CUSTOMER		FCI	
ltr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	COPY		www.fciconnect.com	
E				projection	.XXY±.005/0.XX±0.13			title 9P + 32S + 4P	
				angles	.XXX±.0020/0.XXX±0.051			RIGHT ANGLE SOLDER HEADER	
				dr	0° ± 2°	INCH / MM		product family PwrBlade code	
				engr	J. SHAFFER 02-08-01	scale 1:1		size dwg no 213	
				chr	J. DODDS 02-08-01			sheet 3	
				appd	J. DODDS 02-08-01			A 51890-002	
sheet index	revision sheet								

PRODUCT NUMBER  
51890-002--  
NOTE (3)

NOTES:

1. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994 UNLESS OTHERWISE SPECIFIED.

CONNECTOR NOTES:

2. HOUSING MATERIAL: UL 94 V-0 GLASS FILLED HIGH-TEMP THERMOPLASTIC  
POWER CONTACT MATERIAL: COPPER ALLOY  
SIGNAL PIN MATERIAL: COPPER ALLOY

△3. SEE ITEM 1 & 2 IN PRINT 10064183 FOR PLATING SPEC OF 51890-002 AND 51890-002LF RESPECTIVELY.

4. MANUFACTURER'S NAME, P/N, AND DATE CODE TO APPEAR ON THIS SURFACE.

5. PRODUCT SPECIFICATION GS-12-149.  
APPLICATION SPECIFICATION BUS-20-067.

PCB NOTES:

6. ALL HOLE DIAMETERS ARE FINISHED HOLE SIZE.

7. MOUNTING HOLES, WHERE APPLICABLE, ARE UNPLATED.

8.  $\varnothing .0453 \pm 0.0010$  [1.151 ± 0.025] DRILLED HOLES PLATED WITH  
0.0003 [0.008] MIN SnPb OVER .001 [0.03]  
TO .003 [0.08] Cu PLATING TO ACHIEVE  
 $\varnothing .040 \pm .003$  [1.02 ± .07] HOLE.

9. "DIM XXX" TO BE DETERMINED BY THE CUSTOMER.

10. CONNECTOR KEEP-OUT ZONE.

11. A△SYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

mat'l code		SEE NOTES		tolerances unless otherwise specified		CUSTOMER		FCJ	
ltr	ecn no.	dr	date	linear	.XX±.01/0.XX±0.3	COPY		www.fciconnect.com	
E					.XXX±.01/0.XX±0.13	projection	title 9P +32S +4P		
					.XXX±.01/0.XX±0.051		RIGHT ANGLE SOLDER HEADER		
				angles	0°±2°	INCH/MM		product family PwrBlade code	
				dr	J. SHAFFER 02-08-01	scale 1:1		size dwg no	
				enrg	J. DODDS 02-08-01			213	
				chr	J. DODDS 02-08-01			sheet	
				appd	J. DODDS 02-08-01			4	
sheet index	revision sheet								

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